











1

P

Written By : _____
Checked & Approved By : JLM
Comment : Est Rev:A New Issue 07-03-08 ec
Est Rev:B Added Drain Holes 07-07-09 JLM
Est Rev:C As per Rev C 07-09-09 JLM Ve

Job Number:

1.0	MNEO60S063	NEOPRENE SHEET 0.063
		
<p>345630</p> <p>Comment: Qty.: 1.1130 sf(s)/Unit Total: 33.3900 sf(s)</p> <p>NEOPRENE SHEET 0.063</p>		
2.0	WATER JET	FLOW WATER JET
		
<p>Comment: FLOW WATER JET</p> <p>1-Cut as per Dwg D3566</p> <p>Dwg Rev: <u>C</u> IB 07-12-11 (31)</p> <p>Prog Rev: <u>C</u></p> <p>2-Deburr if necessary</p>		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		
<p>IB 07-12-11</p> <p>Comment: INSPECT PARTS AS THEY COME OFF MACHINE</p>		
4.0	QC8	SECOND CHECK
		
<p>Comment: SECOND CHECK</p> <p>counter</p> <p>as 11/12/11 (431)</p>		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		
<p>Comment: PACKAGING RESOURCE #1</p> <p>Identify and Stock</p> <p>Location: <u>FRISHING</u> 12/12/11 (31)</p>		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: D Date: 9/12/12
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/5/2007 8:02:07 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 36113

Part Number: D35665

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(31)

Comment: FINAL INSPECTION/W/O RELEASE

2012/12/12

Job Completion



u 07.12.12

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD		Work Order:	36113
Description: Gasket		Part Number:	D3566-5
Inspection Dwg: D3566	Rev: <i>B C</i>	Page 1 of 1	

pt 01.12.05

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
38.50	+/-0.030	38.50	<i>X</i>			
43.50	+/-0.030	43.50	<i>X</i>			
5.50 Pitch	+/-0.030	5.50	<i>X</i>			
2.50	+/-0.030	2.50	<i>X</i>			
2.43	+/-0.030	2.43	<i>X</i>			
3.10	+/-0.030	3.10	<i>X</i>			
2.50	+/-0.030	2.50	<i>X</i>			
0.30	+/-0.030	.306	<i>X</i>			
0.30	+/-0.030	.306	<i>X</i>			
0.063	+/-0.010	.064	<i>X</i>			
6.75	+/-0.030	6.75	<i>X</i>			
10.00	+/-0.030	10.00	<i>X</i>			
20.00	+/-0.030	20.00	<i>X</i>			
30.00	+/-0.030	30.00	<i>X</i>			
Ø0.19	+/-0.030	.191	<i>X</i>			

Measured by:	<i>IB</i>
Date:	07-12-11

Audited by:	<i>[Signature]</i>
Date:	07/12/11

Prototype Approval:	N/A
Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	
C	07.09.06	Ø0.188 dimension removed	KJ/JLM <i>[Signature]</i>	<i>BE</i>

[Signature]

